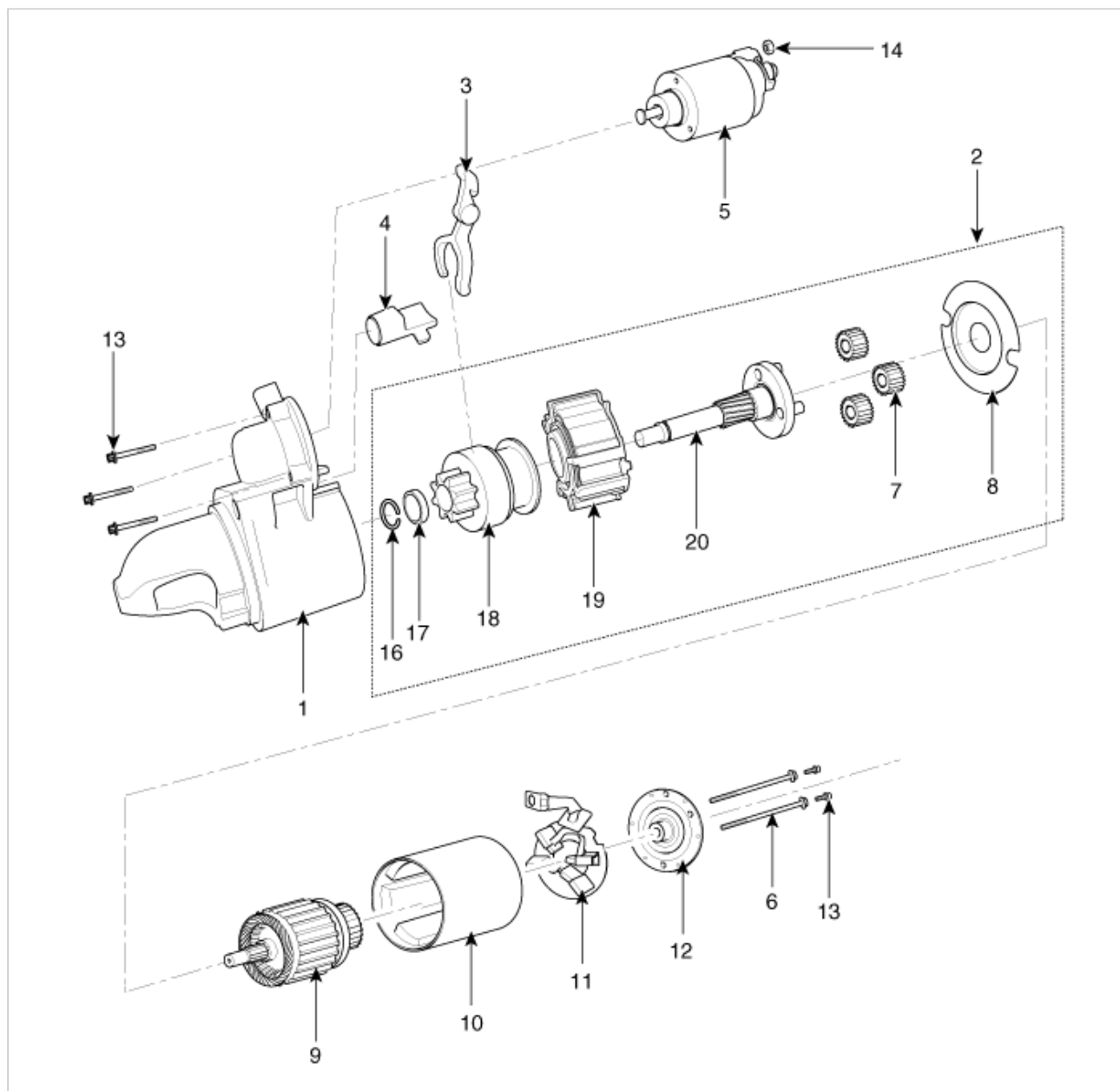




Components



1. Front bracket assembly
2. Clutch set assembly
3. Lever
4. Lever packing
5. Magnetic switch assembly
6. Through bolt
7. Planet gear

8. Shield
9. Armature assembly
10. Yoke assembly
11. Brush holder assembly
12. Rear bracket assembly
13. Screw
14. Nut

15. Name plate
16. Stop ring
17. Snap ring
18. Overrunning clutch (ORC) assembly
19. Internal gear assembly
20. Planet shift assembly