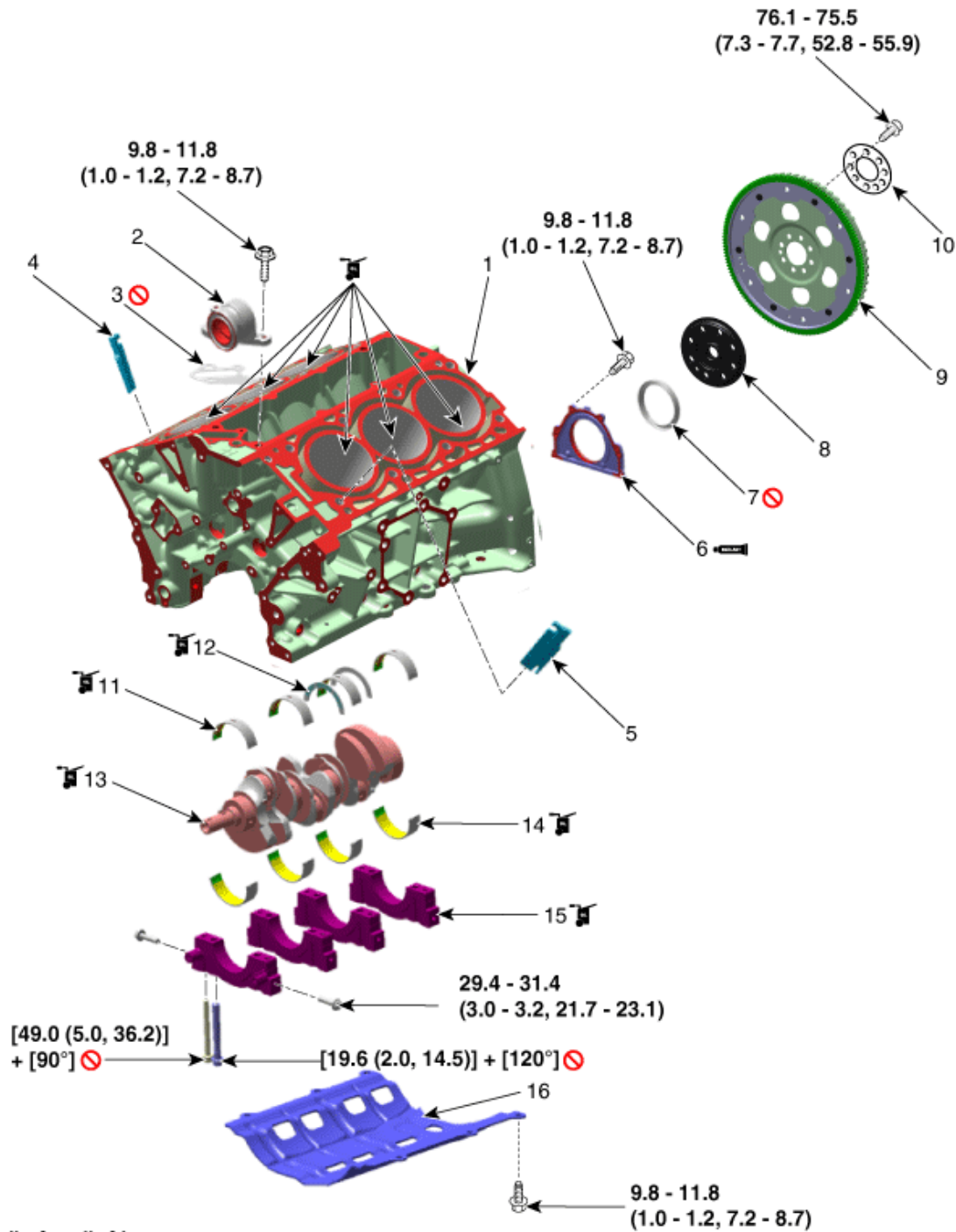


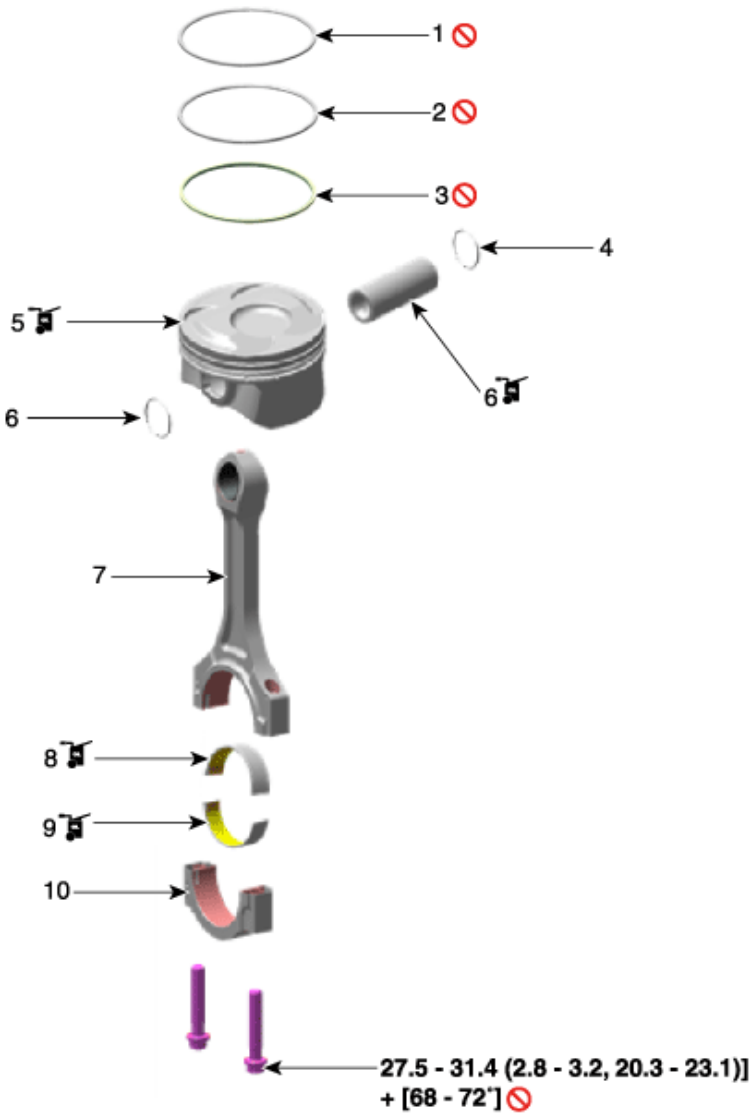


Components



Torque : N·m (kgf-m, lb-ft)

- | | | |
|------------------------------|------------------------------|------------------------------|
| 1. Cylinder block | 7. Rear oil seal | 13. Crankshaft |
| 2. Oil cover | 8. Crankshaft adapter | 14. Crankshaft lower bearing |
| 3. Oil cover gasket | 9. Drive plate | 15. Main bearing cap |
| 4. Water jacket separator #1 | 10. Adapter plate | 16. Baffle plate |
| 5. Water jacket separator #2 | 11. Crankshaft upper bearing | |
| 6. Rear oil seal case | 12. Thrust bearing | |



Torque : N·m (kgf·m, lb·ft)

- | | |
|---------------------|---------------------------------|
| 1. Piston ring (#1) | 6. Piston pin |
| 2. Piston ring (#2) | 7. Connecting rod |
| 3. Oil ring | 8. Connecting rod upper bearing |
| 4. Snap ring | 9. Connecting rod lower bearing |
| 5. Piston | 10. Connecting rod bearing cap |